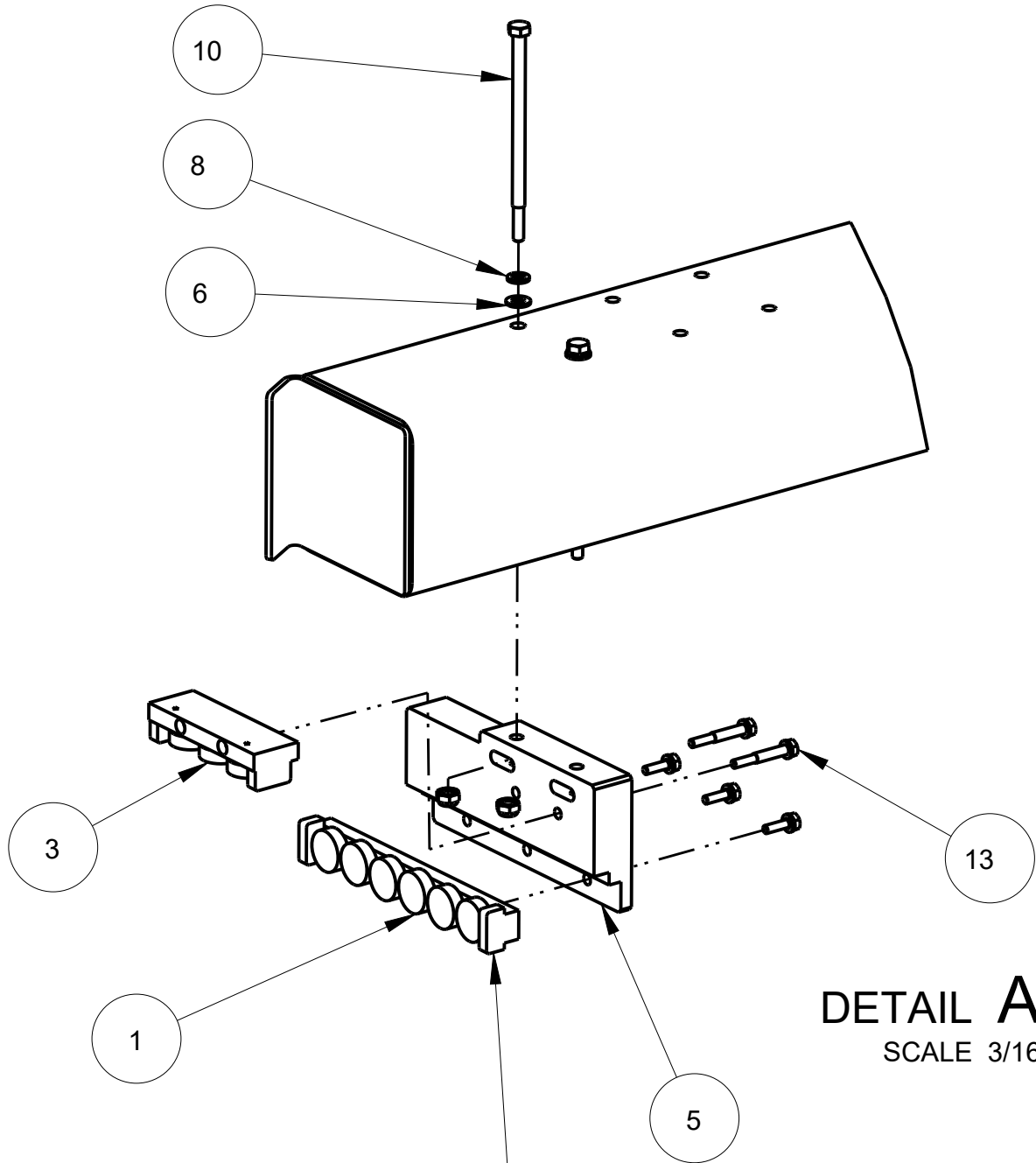
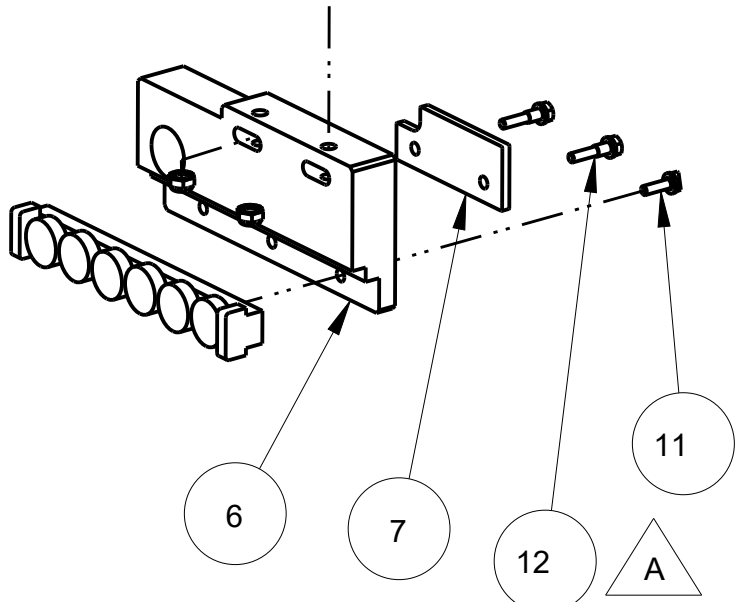




DETAIL A
SCALE 3/16



DETAIL B
SCALE 3/16

ITEM	QTY	DESCRIPTION	PART NUMBER
1	3	BEARING ASSM, 6X CSU CFG B	U5020495P
2	1	SBLC SUPPORT TUBE, DROP DOWN, RH	U5008060M-003
3	1	BEARING ASSM, 3X CDU CFG A	U5020496P
4	1	BLOCK, SUBFRAME BEARING	U5020497S
5	1	BLOCK, SUBFRAME BEARING	U5020497S-003
6	1	BLOCK, SUBFRAME BEARING	U5020497S-004
7	1	HOMING TARGET	U5020501M

ITEM	QTY	EXPENSE ITEMS	PART NUMBER
6	6	M10 FLAT WASHER DIN125A SS	U6002510P_EXP
8	6	M10 STD SPRING LOCK WASHER SS	U6002565P_EXP
9	6	HEX LOCK NUT, M10X1.5 SS	U6002680P_EXP
10	6	SCREW HHCS, M10X1.5 x 180 SS	U6003749P_EXP
11	7	SCREW HHCS, M8x25 LW SS	U6002764P_L_EXP
12	2	SCREW HHCS, M8x35 LW SS	U6002766P_L_EXP
13	2	SCREW HHCS, M8x55 LW SS	U6002770P_L_EXP

2

SEE DETAIL C

SEE DETAIL B

DETAIL C
SCALE 3/16

SEE DETAIL A

- --				NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.			
- --				UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING			
- --				GENERAL TOLERANCE: ± 0.02 CONCENTRICITY ± 0.02 BREAK SHARP CORNERS HOLE, SLOT ± 0.02 PERPENDICULARITY $\pm 0.02/CM$ REMOVE ALL BURRS OTHERS ± 0.12 ANGULARITY $\pm 0.25^\circ$ FINISHED SURFACES 3.2 $\sqrt{125}$			
- --				DRW BY: R THOMAS		CHK'D :	
- --				DATE: 26-Sep-11		DATE :	
A				ITEM 12 WAS U6002767P_L_EXP		BCD	
REV.				DESCRIPTION		BY DATE	
						CHK'D DATE	
				3/32		C	
				SCALE		DRW. SIZE	
				MATERIAL CODE		DRW. N°	
				-		U5018919S-006	
				A		REV	
				VER 1		1/1	
						SHEETS	